

INSTALLATION INSTRUCTIONS

MODELS (-)XRD-01RACAM3

CONVERTIBLE AIRFLOW ECONOMIZERS

▲WARNING

THIS ACCESSORY IS TO BE INSTALLED BY A QUALIFIED, LICENSED SERVICE PERSON. TO AVOID UNSATISFACTORY OPERATION OR DAMAGE TO THE PRODUCT AND POSSIBLE UNSAFE CONDITIONS, INCLUDING ELECTRICAL SHOCK, REFRIGERANT LEAKAGE AND FIRE, THE INSTALLATION INSTRUCTIONS PROVIDED WITH THIS ACCESSORY MUST BE STRICTLY FOLLOWED AND THE PARTS SUPPLIED USED WITHOUT SUBSTITUTION. DAMAGE TO THE PRODUCT RESULTING FROM NOT FOLLOWING THE INSTRUCTIONS OR USING UNAUTHORIZED PARTS MAY BE EXCLUDED FROM THE MANUFACTURER'S WARRANTY COVERAGE.

▲WARNING

DISCONNECT ELECTRICAL POWER TO THE UNIT. FAILURE TO DO SO CAN CAUSE ELECTRICAL SHOCK RESULTING IN PERSONAL INJURY OR DEATH.

TOOLS REQUIRED FOR INSTALLATION:

$\frac{3}{8}$ " Electric drill with $\frac{5}{16}$ " & $\frac{1}{4}$ " socket	Small flat blade (0.125" wide) screwdriver
Waterproof exterior duct sealant	Sheet metal tools (e.g. shears)
Punch for removing knockout	Wire nuts for thermostat wire

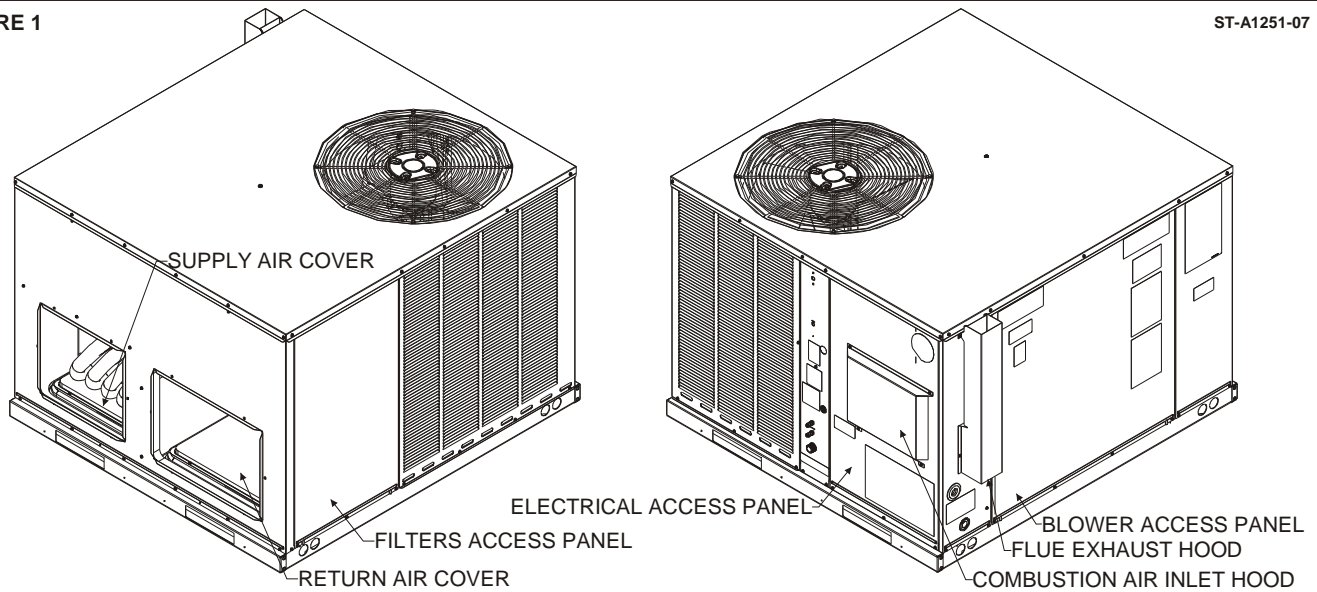
TABLE 1

PACKAGE CONTENTS economizer with controller, actuator, & outside air enthalpy sensor attached		(-)XRD-01RACAM3
ITEM	DESCRIPTION	PART No.
1	Discharge Air Sensor 20K Ω (tied to harness)	610431557
2	Permanent Filter (16" X 25")	420000069
3	(2) Replaceable Filters (14" x 25" x 1")	420000018
4	Exhaust Air Rainhood with Bird Screen	**36021C / BRH
5	Left Mounting Rail	6036021C / ADP4
6	Right Mounting Rail	6036021C / ADP5
7	Patch Plate (6.94" x 18.25")	**36021C / ADP3
8	Patch Plate (1.87" x 18.25")	**36021C / ADP6
9	Hardware Bag	6036021C / HDW

** = Paint Color. 59 = Warm Dark Grey, 60 = Green, 61 = R-410A Beige, 62 = Light Grey

FIGURE 1

ST-A1251-07



STEP 1:

Immediately upon receipt, all cartons and contents should be inspected for transit damage. Units with damaged cartons should be opened immediately. If damage is found, it should be noted on the delivery papers and a damage claim filed with the last carrier. Compare carton(s) contents to **PACKAGE CONTENTS** List (**TABLE 1**) above to note any missing items.

STEP 2:

Remove **ELECTRICAL ACCESS PANEL** and **BLOWER ACCESS PANEL** from the unit and retain for reuse (**SEE FIGURE 1**). Retain screws. Remove and discard **FILTER ACCESS PANEL**.

DOWNFLOW APPLICATIONS:

STEP 3:

Remove and discard the **RETURN AIR COVER** for downflow applications. Remove the **SUPPLY AIR COVER** (**SEE FIGURE 1**), apply stripping that ships with unit and install it over the sideflow opening (assuming unit arrives at the jobsite setup for sideflow operation).

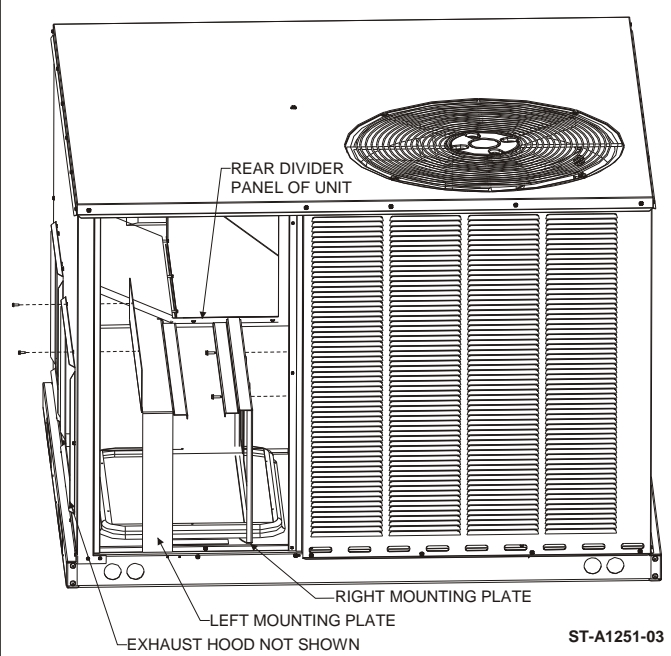
STEP 4:

Install the ⑥ **RIGHT MOUNTING RAIL** into the section exposed when the **FILTER ACCESS PANEL** was removed. Use provided self-drilling screws to secure this part to the insulated condenser bulkhead. Verify that the bottom of the rail is jammed **between** the insulated condenser bulkhead and the raised portion of the indoor basepan. The rail must be resting directly on the lowest part of the indoor basepan before installing screws.

STEP 5:

Install the ④ **EXHAUST AIR RAINHOOD** over the sideflow return air opening being very careful to use the two extra-long screws provided to install the ⑤ **LEFT MOUNTING RAIL** at the same time. The rail is installed into the unit section exposed when the **FILTER ACCESS PANEL** was removed. The vertical leg of the ⑤ **LEFT MOUNTING RAIL** should be located in the gap between the indoor base pan, the base rail and the return air panel (**SEE FIGURE 2**).

FIGURE 2



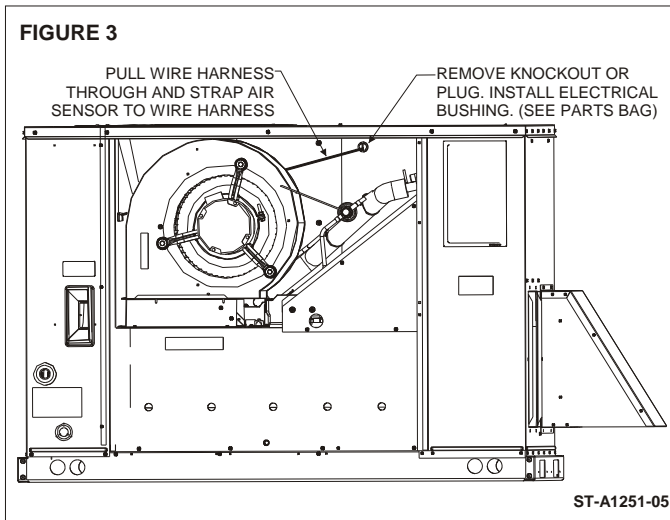
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STEP 6:

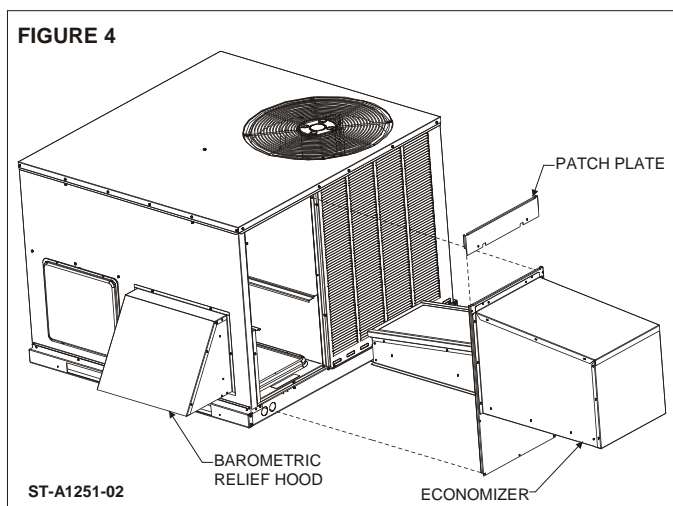
Remove knockout or hole plug near the evaporator coil assembly to run the economizer wiring harness. Install electrical bushing in place of plug or knockout to prevent abrasion of economizer harness (**SEE FIGURE 3**).

STEP 7:

Pull ① **DISCHARGE AIR SENSOR** and the stripped ends of the economizer wire harness (pigtails) from filter access section to blower section of unit. Using wire ties, strap discharge air sensor to wire harness avoiding entanglement with the blower and direct contact with any sheet metal surfaces (**SEE FIGURE 3**).



STEP 8:
The **ECONOMIZER DAMPER ASSEMBLY** has an extended tab on the return air damper. This tab slides under the lip of a panel in the rear of the filter access section to hold the economizer until the screws are installed (SEE FIGURE 2). Slide **ECONOMIZER DAMPER ASSEMBLY** into filter access section of unit on the ⑤ **LEFT MOUNTING RAIL** and ⑥ **RIGHT MOUNTING RAIL** previously installed (SEE FIGURE 4). Note: The return air damper blades extend beyond the bottom of the damper frame. **Do not drop these onto a hard surface or damage to the economizer may result!**



STEP 9:
Using the screws removed in **STEP 1** secure the bottom of the economizer panel to the unit. Use screws from the parts bag to secure the top of the economizer panel.

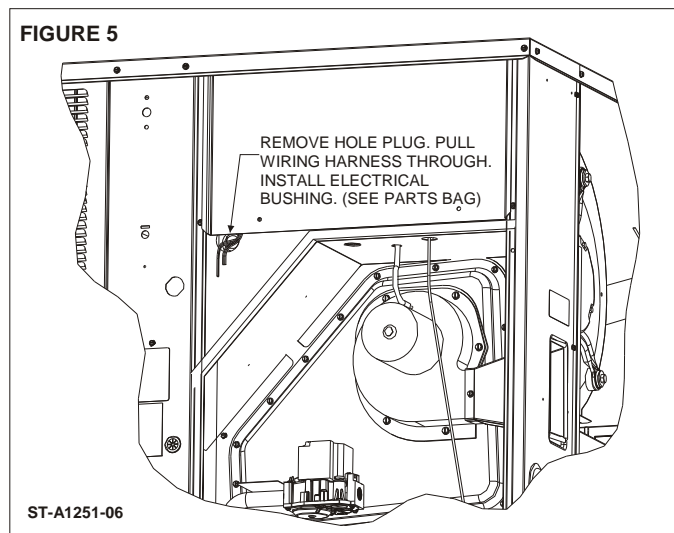
STEP 10:
Fasten ⑦ or ⑧ **PATCH PLATE** to unit using 2 screws (one on each side). SEE **TABLE 2** for model identification of patch plate size.

PATCH PLATE SIZE	UNIT MODEL	UNIT SIZE
1.87" x 18.25"	RQ*L*, RQPW*	024-025
	RGEA13*, RACA13* RGEA14*, RACA14* RGEA15*, RACA15*	024-042
	RGEA16	024
6.94" x 18.25"	RQ*L*, RQPW*	030-048
	RGEA13*, RACA13* RGEA14*, RACA14* RGEA15*, RACA15*	048-060
	RGEA16	036-060

TABLE 2

STEP 11:
Viewing from where the electrical access panel was removed, remove the hole plug from the divider bulkhead between the control box and the indoor blower compartment. Install electrical bushing in place of plug to prevent abrasion of economizer wire harness (SEE FIGURE 5).

STEP 12:
Pull stripped ends of the economizer wire harness (pigtails) from the blower section of unit to the control box section of the unit removing any excessive slack (SEE FIGURE 5). **Note:** A stiff piece of wire pushed through the bushing first and then tied to the pigtails might be helpful.

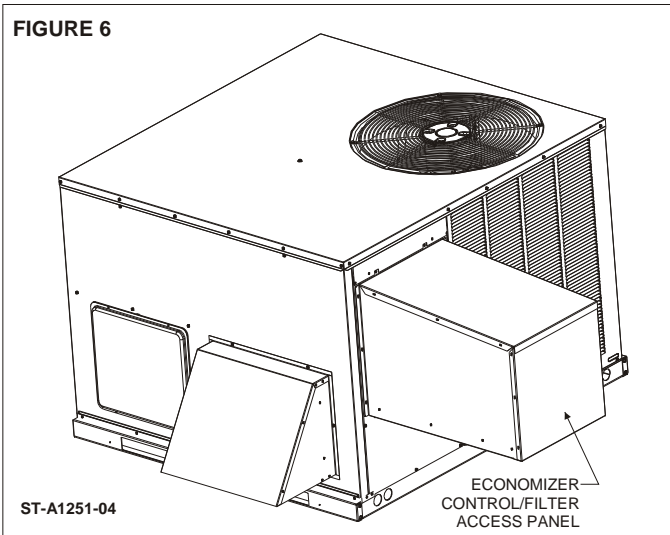


STEP 13:
Connect stripped ends of the economizer wire harness to the unit wire terminals (pigtails) per the wiring diagram in the back of this I&O manual.

STEP 14:
Replace the **ELECTRICAL ACCESS PANEL** and **BLOWER ACCESS PANEL**.

STEP 15:
Remove **ECONOMIZER CONTROL/FILTER ACCESS PANEL** setting screws aside for reuse. Upon start-up check the economizer sequence of operation using the steps provided in these instructions. After testing unit operation and setting outside air damper minimum position, secure **ECONOMIZER CONTROL/FILTER ACCESS PANEL** (SEE FIGURE 6) with remaining screws.

FIGURE 6



ST-A1251-04

ECONOMIZER
CONTROL/FILTER
ACCESS PANEL

SIDEFLOW APPLICATIONS:

STEP 16:

Assuming unit arrives at the jobsite setup for sideflow operation, the **RETURN AIR COVER** should be installed over the bottom return opening using 2 retained screws (SEE FIGURE 2). If not, apply stripping that ships with unit to the **RETURN AIR COVER** and relocate it to that position.

STEP 17:

Provide opening in return air duct to mount the ④ **EXHAUST AIR RAINHOOD** (SEE FIGURE 7). Locate a convenient distance from unit.

STEP 18:

Install the ④ **EXHAUST AIR RAINHOOD** over the opening in the return air duct using self-drilling screws.

STEP 19:

Install the ⑥ **RIGHT MOUNTING RAIL** into the section exposed when the **FILTER ACCESS PANEL** was removed. Use provided self-drilling screws to secure this part to the insulated condenser bulkhead. Verify that the bottom of the rail is jammed **between** the insulated condenser bulkhead and the raised portion of the indoor basepan. The rail must be resting directly on the lowest part of the indoor basepan before installing screws.

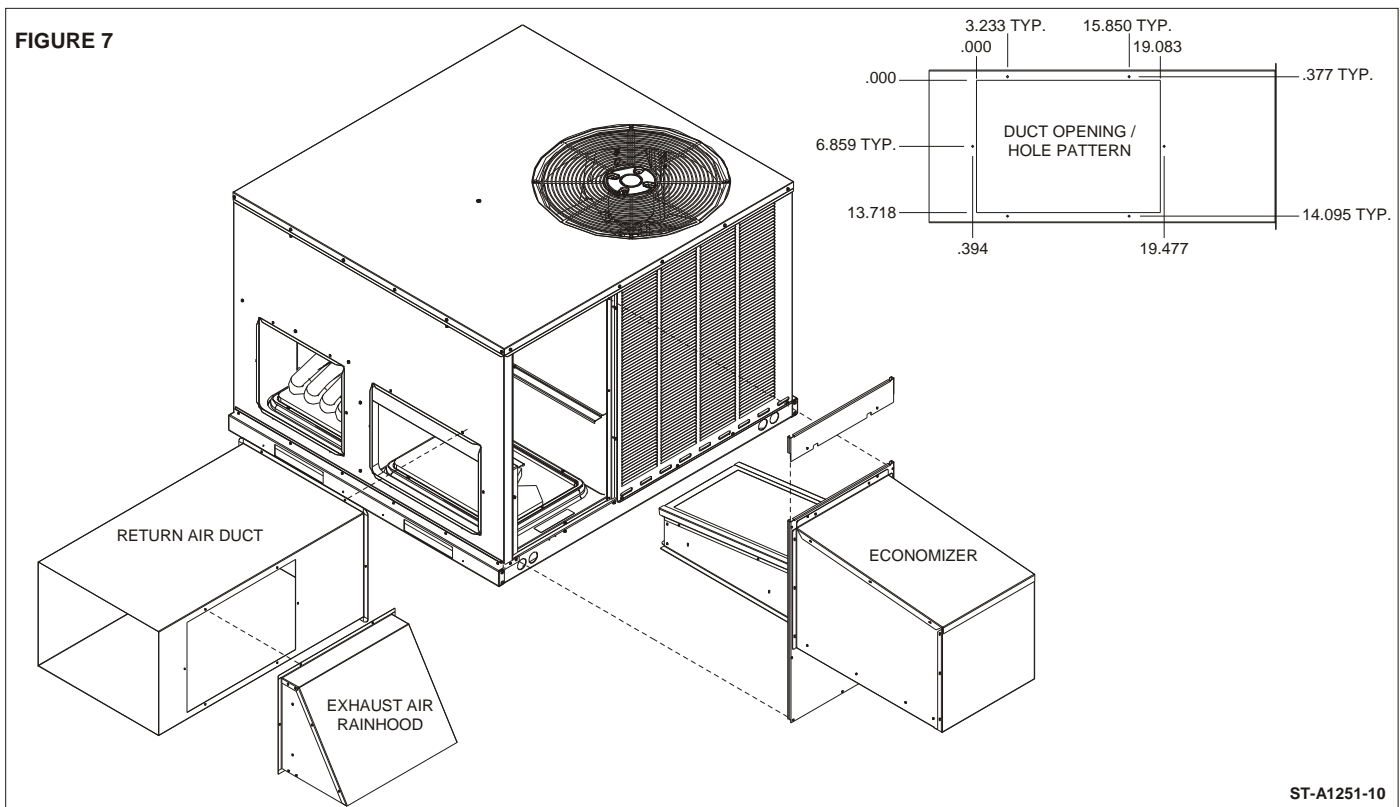
STEP 20:

Install the return air duct over the sideflow return air opening being very careful to use the two extra-long screws provided to install the ⑤ **LEFT MOUNTING RAIL** at the same time. The rail is installed into the unit section exposed when the **FILTER ACCESS PANEL** was removed. The vertical leg of the ⑤ **LEFT MOUNTING RAIL** should be located in the gap between the indoor base pan, the base rail and the return air panel (SEE FIGURE 2). Use sealant (not provided) as required to seal the return air duct to the unit. One may need to mark the return air duct so that the two extra-long screws provided can be installed to align with the holes already provided in the unit

STEP 21:

Perform **STEP 6** thru **STEP 15** of the **DOWNFLOW APPLICATIONS** guide listed above.

FIGURE 7



ST-A1251-10

DIRECT MOUNT ECONOMIZER OPERATION

GENERAL

This accessory economizer package is designed to save energy costs by using outdoor air for cooling and ventilation in place of mechanical cooling whenever possible. The economizer continuously monitors indoor and outdoor air conditions and compares them to a user-selected setpoint to determine if free cooling is available. The economizer utilizes a fully-modulating damper actuator, which will control the outside air damper and return air damper in order to maintain a factory-set mixed air/discharge air temperature.

ACCESSORIES

(-)XRX-AV04 - Dual Enthalpy Upgrade Kit

For maximum energy savings, this upgrade kit will allow the economizer to compare the outdoor air enthalpy to the return air enthalpy, instead of a user-selected setpoint to determine if "free cooling" is available. This Sylk Bus Sensor is a combination temperature and humidity sensor which is powered by and communicates on the two-wire communication bus of the W7220 economizer logic module. All OA (Outside Air) and RA (Return Air) sensors are the same. Sensor must be set for the type of sensing using the three DIP switches located on the sensor during INSTALLATION.

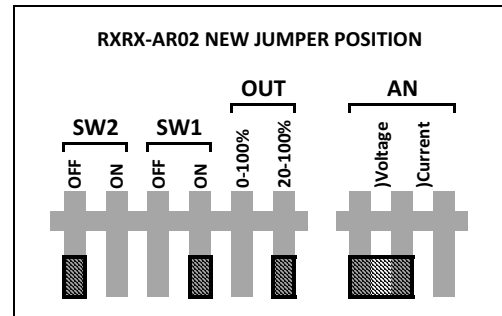
Dip Switch Setting	C1	C2	C3
Return Air Enthalpy Sensor	ON	OFF	OFF
Outside Air Enthalpy Sensor	OFF	OFF	OFF

(-)XRX-AR02 - Wall-Mounted Carbon Dioxide Sensor

For installations requiring Demand Control Ventilation (DCV) based upon indoor air levels of carbon dioxide (CO₂). When the unit supply fan is running, the CO₂ sensor modulates the outside air damper to maintain a user-selected CO₂ level inside the occupied space. Energy savings are achieved by not bringing in excessive amounts of outdoor air when the indoor air conditions are suitable. Energy savings can be substantial on buildings with highly variable occupancy rates.

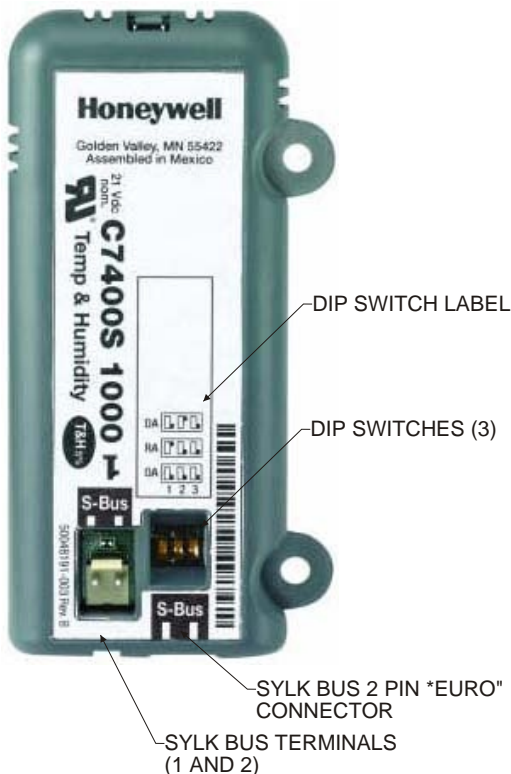
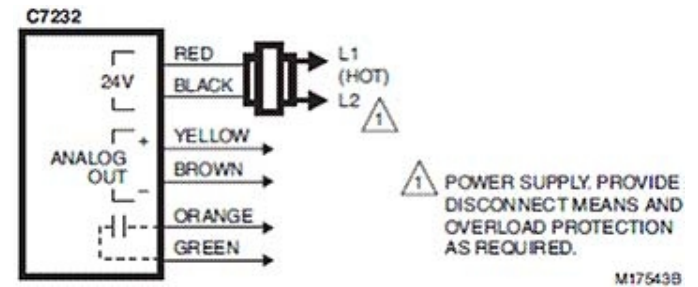
NOTE: The (-)XRX-AR02 has a default setting of a 2-10 Vdc output for a 500-1500 ppm CO₂ input. The W7220 economizer controller requires jumper pins on the sensor to be relocated to provide a 0-2000 ppm input.

SW2	SW1	AN (ppm)	Relay (ppm)
ON	ON	0 to 1000	1000
OFF	ON	0 to 2000	1200
ON	OFF	500 to 1500	800
OFF	OFF	500 to 2000	1200



Wiring Schematic for (-)XRX-AR02

Note: Black & brown wire common.



ADJUSTMENT METHOD

The user interface consists of an LCD display and a 4-button keypad on the front of the Economizer module. The LCD is a 16 character by 2 line dot matrix display.

Power Up Cycle

All setpoints and advanced settings are restored after any power loss (a power loss is assumed if voltage falls below 18 Vac). Normal operation is restored when power returns above 18 Vac.

Initial Menu Display

On initial startup, **Honeywell** displays on the first line and **Economizer W7220** on the second line. After a brief pause, the revision of the software appears on the first line (second line is blank). It then displays **W7220 ↓** on the first line and **STATUS** on the second line.

Keypad

The four navigation buttons illustrated in **Figure 9** are used to scroll through the menus and menu items, select menu items, and to change parameter and configuration settings.

Using the Keypad with Menus

To use the keypad when working with menus:

- Press the ▲ button to move to the previous menu.
- Press the ▼ button to move to the next menu.
- Press the ↵ button (Enter) to display the first item in the currently displayed menu.
- Press the ↑ button (Menu up) to exit a menu's item and return to the list of menus.

Using the Keypad with Settings and Parameters

To use the keypad when working with Setpoints, System and Advanced Settings, Checkout tests, and Alarms:

- Navigate to the desired menu.
- Press the ↵ button (Enter) to display the first item in the currently displayed menu.
- Use the ▲ and ▼ buttons to scroll to the desired parameter.
- Press the ↵ button (Enter) to display the value of the currently displayed item.
- Press the ▲ button to increase (change) the displayed parameter value.^a
- Press the ▼ button to decrease (change) the displayed parameter value.^a
- Press the ↵ button to accept the displayed value and store it in non-volatile RAM.
- When the value is accepted, **CHANGE STORED** is displayed on the LCD.
- Press the ↵ button (Enter) to return to the current menu parameter.
- Press the ↑ button (MenuUp/Exit) to return to the previous menu.



FIGURE 9

Time-out and Screensaver

When no buttons have been pressed for 10 minutes, the LCD displays a screen saver, which cycles through the Status items. Each Status items displays in turn and cycles to the next item after 5 seconds.

SETUP AND CONFIGURATION

Before being placed into service, the JADE™ Economizer module must be setup and configured for the installed system. Use the System Setup menu, the Advanced Setup menu (if necessary), and the Setpoints menu to accomplish this.

Menu Structure

The following tables illustrate the complete hierarchy of menus and parameters for the JADE™ Economizer system.

The Menus in display order are:

- STATUS
- SETPOINTS
- SYSTEM SETUP
- ADVANCED SETUP
- CHECKOUT
- ALARMS

IMPORTANT

Your menu parameters may be different depending on your configuration. For example if you do not have a DCV (CO₂) sensor, then none of the DCV parameters appear.

^a When values are displayed, pressing and holding the ▲ or ▼ button causes the display to automatically increment.

STATUS MENU

Parameter	Parameter Default Value	Parameter Range and Increment ^a	Notes
ECON AVAIL	NO	YES/NO	YES = economizing available; the system can use Outdoor Air for free cooling when required.
ECONOMIZING	NO	YES/NO	YES = Outdoor Air being used for 1st stage cooling.
OCCUPIED	NO	YES/NO	YES = 24 Vac OCC signal received from space thermostat input. NO = 0 Vac on terminal OCC.
HEAT PUMP	COOL	COOL/HEAT	Displays COOL or HEAT when SYSTEM is set to heat pump (nonconventional)
COOL Y1-IN	OFF	ON/OFF	Y1-I signal from space thermostat input for cooling stage 1 or heat pump heating stage 1. ON = 24 Vac on terminal Y1-I OFF = 0 Vac on terminal Y1-I
COOL Y1-OUT	OFF	ON/OFF	Cool Stage 1 Relay Output to stage 1 mechanical cooling (Y1-OUT terminal).
COOL Y2-IN	OFF	ON/OFF	Y2-I signal from space thermostat input for second stage cooling or heat pump heating stage 2. ON = 24 Vac on terminal Y2-I OFF = 0 Vac on terminal Y2-I
COOL Y2-OUT	OFF	ON/OFF	Cool Stage 2 Relay Output to mechanical cooling (Y2-OUT terminal).
MA TEMP	___°F	-40 to 150°F	Displays value of measured mixed air from MAT sensor. Displays -.- if not connected, short, or out-of-range.
DA TEMP	___°F	-40 to 150°F	Displays when Discharge Air Sylk Bus sensor is connected and displays measured discharge air temperature. Displays -.-°F if sensor sends invalid value, if not connected, short or out-of-range.
OA TEMP	___°F	-40 to 140°F	Displays measured value of outdoor air temperature. Displays -°F if sensor sends invalid value, if not connected, short or out-of-range.
OA HUM	__%	0 to 100%	Displays measured value of outdoor humidity. Displays -% if not connected, short, or out-of-range.
RA TEMP	___°F	0 to 140°F	If field installed Dual Enthalpy sensor is connected, displays measured value of return air temperature. Displays -°F if sensor sends invalid value, if not connected, short or out-of-range.
RA HUM	__%	0 to 100%	If field installed Dual Enthalpy sensor is connected, displays measured value of return air humidity. Displays -% if sensor sends invalid value, if not connected, short or out-of-range.
IN CO ₂	___ ppm	"0 to 2000 (3500) ppm"	If field installed CO ₂ sensor is connected, displays value of measured CO ₂ . Invalid if not connected, short or out-of-range. May be adjusted in Advanced menu by Zero offset and Span.
DCV STATUS	n/a	n/a	If field installed CO ₂ sensor is connected, displays ON if above setpoint and OFF if below setpoint.
DAMPER OUT	__%	0 to 100%	Displays output position to the damper actuator. When used with Honeywell communicating actuator the damper out is in XX.X%
ACT POS.	n/a	0 to 100%	Displays actual position of actuator.
ACT COUNT	n/a	1 to 65,535	Displays number of times actuator has cycled. 1 Cycle equals 180° of movement in any direction.
ACTUATOR	n/a	OK/Alarm	Displays Error on ALARM MENU if voltage or torque is below actuator range.
EXH1 OUT	OFF	ON/OFF	Output of EXH1 terminal. - ON = relay closed; OFF = relay open.
EXH2 OUT	OFF	ON/OFF	Output of AUX1 O terminal; displays only if AUX1 O = EXH2
ERV	OFF	ON/OFF	Output of AUX1 O terminal; displays only if AUX1 O = ERV
"MECH COOL ON HEAT STGS ON"	0	0, 1, or 2	Displays stage of mechanical cooling that is active. Displays the stage of heat pump heating that is active.
FAN SPEED	n/a	LOW/HIGH	Displays speed of fan on a 2-speed fan unit
W (HEAT IN)	n/a	ON/OFF	Displays status of heat on a 2-speed fan unit.

SETPOINTS MENU

Parameter	Parameter Default Value	Parameter Range and Increment ^a	Notes
MAT SET	53°F	38 to 70°F; increment by 1	Setpoint determines where the economizer will modulate the OA damper to maintain the mixed air temperature.
LOW T LOCK	32°F	-45 to 80°F; increment by 1	Setpoint determines outdoor temperature when the mechanical cooling cannot be turned on. Commonly referred to as the Compressor lockout.
DRYBLB SET	63°F	48 to 80°F; increment by 1	Setpoint determines where the economizer will assume outdoor air temperature is good for free cooling; e.g.; at 63°F unit will economize at 62°F and below and not economize at 64°F and above. There is a 2°F deadband.
ENTH CURVE	ES3	ES1, ES2, ES3, ES4, or ES5	Does not display if a field installed Dual Enthalpy kit is connected. Enthalpy boundary "curves" for economizing using single enthalpy comparison between outdoor air enthalpy and setpoint.
DCV SET	1100 ppm	500 to 2000 ppm increment by 100	Displays ONLY if field installed CO ₂ sensor is connected. Setpoint for Demand Control Ventilation of space. Above the setpoint, the OA dampers will modulate open to bring in additional OA to maintain a space ppm level below the setpoint.
MIN POS	2.8 V	2 to 10 Vdc	Displays ONLY if a CO ₂ sensor is NOT connected. With 2-speed fan units MIN POS L (low speed fan) and MIN POS H (high speed fan) settings are required. Default for MIN POS L is 3.2V and MIN POS H is 2.8V
VENTMAX	2.8 V	2 to 10 Vdc	Displays only if a field installed CO ₂ sensor is connected. Used for Vbz (ventilation max cfm) setpoint. VENTMAX is the same setting as MIN POS would be if you did not have the CO ₂ sensor.
		100 to 9990 cfm increment by 10	If OA, MA, RA and CO ₂ sensors are connected and DCV CAL ENABLE is set to AUTO mode, the OA dampers are controlled by CFM and displays from 100 to 9990 cfm.
		2 to 10 Vdc	With 2-speed fan units VENTMAX L (low speed fan) and VENTMAX H (high speed fan) settings are required. Default for VENTMAX L is 3.2V and VENTMAX H is 2.8V.
VENTMIN	2.25 V	2 to 10 Vdc	Displays only if field installed CO ₂ sensor is connected. Used for Va (ventilation min cfm) setpoint. This is the ventilation requirement for less than maximum occupancy of the space.
		100 to 9990 cfm increment by 10	If OA, MA, RA and CO ₂ sensors are connected and DCV CAL ENABLE is set to AUTO mode, the OA dampers are controlled by CFM and displays from 100 to 9990 cfm.
		2 to 10 Vdc	With 2-speed fan units VENTMIN L (low speed fan) and VENTMIN H (high speed fan) settings are required. Default for VENTMIN L is 2.5V and VENTMIN H is 2.25V.
ERV OAT SP	32°F	0 to 50°F; increment by 1	Only when AUX1 O = ERV
EXH1 SET	50%	0 to 100%; increment by 1	Setpoint for OA damper position when exhaust fan 1 is powered by the economizer. With 2-speed fan units Exh1 L (low speed fan) and Exh1 H (high speed fan) settings are required. Default for Exh1 L is 65% and Exh1 H is 50%.
EXH2 SET	75%	0 to 100%; increment by 1	Setpoint for OA damper position when exhaust fan 2 is powered by the economizer. Only used when AUX1 O is set to EHX2. With 2-speed fan units Exh2 L (low speed fan) and Exh2 H (high speed fan) settings are required. Default for Exh2 L is 80% and Exh2 H is 75%.

SYSTEM SETUP MENU

Parameter	Parameter Default Value	Parameter Range and Increment ^a	Notes
INSTALL	01/01/2011		Display order = MM/DD/YY. Setting order = DD, MM, then YY.
UNITS DEG	°F	°F or °C	Sets economizer controller in degrees Fahrenheit or Celsius.
EQUIPMENT	HP O/B	CONV HP O/B	HP O/B = Enables Heat Pump mode. Use AUX2 I for Heat Pump ("B" – signal) input from thermostat. CONV = conventional.
AUX2 I	HP(B)	Shutdown (SD) Heat (W1) HP(O) HP(B)	In HP O/B mode: HP(O) = energize heat pump on Cool; HP(B) = energize heat pump on Heat. In CONV mode: SD = Enables configuration of shutdown; W = Informs controller that system is in heating mode. NOTE: If using 2-speed fan mode, you must program CONV mode for W. Shutdown is not available in the two speed fan mode.
FAN TYPE	1 speed	1 speed/ 2 speed	Sets economizer controller for operation of 1 speed or 2 speed supply fan NOTE: 2-speed fan option also needs Heat (W1) programmed in AUX 2 In.
FAN CFM	5000cfm	100 to 15000 cfm; increment by 100	This is the airflow capacity of the rooftop unit or air handler. The value is found in the unit I&O manual or specification sheet. The cfm of the indoor fan is only used with the DCVCAL ENA parameter set in the AUTO mode.
AUX1 OUT	EXH2	NONE ERV EXH2 SYS	<ul style="list-style-type: none"> • NONE = not configured (output is not used) • ERV= Energy Recovery Ventilator • EXH2 = second damper position relay closure for second exhaust fan. • SYS = use output as an alarm signal
OCC	INPUT	INPUT or ALWAYS	The indoor fan "G" or "ON" Signal. Can also be used with a setback thermostat with occupancy out (24 Vac), where the 24 Vac is input "INPUT" to the OCC terminal. If no occupancy output from the thermostat then change program to "ALWAYS".
FACTORY DEFAULT	NO	NO or YES	Resets all set points to factory defaults when set to YES. LCD will briefly flash YES and change to NO but all parameters will change to factory default values.

ADVANCE SETUP MENU

Parameter	Parameter Default Value	Parameter Range and Increment ^a	Notes
MA LO SET	45°F	35 to 55°F increment by 1°	Temp to activate Freeze Protection (close damper and alarm if temp falls below setup value)
FREEZE POS	CLO	CLO MIN	Damper position when freeze protection is active (closed or MIN POS).
CO ₂ ZERO	0 ppm	0 to 500 ppm increment by 10	Displays only if field installed CO ₂ sensor is connected. CO ₂ ppm level to match CO ₂ sensor start level.
CO ₂ SPAN	2000 ppm	1000 to 3000 ppm; increment by 50	Displays only if field installed CO ₂ sensor is connected. CO ₂ ppm span to match CO ₂ sensor.
STG3 DLY	2.0h	0 min, 5 min, 15 min, then 15 min intervals. Up to 4h or OFF	Delay after stage 2 for cool has been active. Turns on 2nd stage of cooling when economizer is 1st stage and mechanical cooling is 2nd stage. Allows three stages of cooling, 1 economizer and 2 mechanical. OFF = no Stage 3 cooling.
SD DMPR POS	CLO	CLO OPN	Indicates shutdown signal from space thermostat. When controller receives 24 Vac input on the SD terminal in conventional mode, the OA damper will open if programmed for OPN and OA damper will close if programmed for CLO. All other controls, e.g., Y1-O, Y2-O, EXH1, etc. will shut off.
DCVCAL ENA	MAN	MAN (manual) AUTO	Displays only if all sensors (RA, OA, MA and CO ₂) are connected. Turns on the DCV automatic control of the dampers. Resets ventilation based on the RA, OA and MA sensor conditions. This operation is not operable with a 2-speed fan unit.
MAT T CAL	0.0 F°	+/-2.5F°	Allows for the operator to adjust for an out of calibration mixed air temperature sensor.
OAS T CAL	0.0F°	+/-2.5F°	Allows for the operator to adjust for an out of calibration outdoor air temperature sensor.
OAS H CAL	0% RH	+/-10% RH	Allows for the operator to adjust for an out of calibration outdoor air humidity sensor.
RA T CAL	0.0F°	+/-2.5F°	If field installed Dual Enthalpy sensor is connected, allows for the operator to adjust for an out of calibration temperature sensor.
RA H CAL	0% RH	+/-10% RH	If field installed Dual Enthalpy sensor is connected, allows for the operator to adjust for an out of calibration humidity sensor.
DA T CAL	0.0 F°	+/-2.5F°	Allows for the operator to adjust for an out of calibration Discharge Air Sulk Bus temperature sensor.
2SP FAN DELAY	5 Minutes	0 to 20 minutes in 1 minute increments.	When in economizing mode this is the delay for the high speed fan to try to satisfy the call for second stage cooling before the first stage mechanical cooling is enabled.

CHECKOUT MENU

Parameter	Parameter Default Value	Parameter Range and Increment ^a	Notes
DAMPER VMIN-HS	n/a	n/a	Positions damper to VMIN position
DAMPER VMAX-HS	n/a	n/a	Positions damper to VMAX position.
DAMPER VMAX-LS			With 2-speed fan units the damper will position to VMAX low speed fan.
DAMPER OPEN	n/a	n/a	Positions outside air damper to the full open position.
DAMPER CLOSE	n/a	n/a	Positions outside air damper to the fully closed position.
CONNECT Y1-O	n/a	n/a	Closes the Y1-O relay (Y1-O); energizes 1st stage compressor.
CONNECT Y2-O	n/a	n/a	Closes the Y2-O relay (Y2-O); energizes 2nd stage compressor.
CONNECT EXH1	n/a	n/a	Closes the power exhaust fan 1 relay (EXH1)
CONNECT EXH2	n/a	n/a	Energizes the EXH2 output. The EXH2-O can be replaced by: <ul style="list-style-type: none"> • ERV • EXH2 • SYS. • AUX1 O Based on AUX1 O switch settings or is not available if AUX1 O is set to NONE

Checkout Tests

Use the Checkout menu to test the damper operation and any configured outputs. Only items that are configured are shown in the Checkout menu.

To perform a Checkout test:

1. Scroll to the desired test in the Checkout menu using the ▲ and ▼ buttons.
2. Press the ↵ button to select the item.
3. RUN? appears on the display.
4. Press the ↵ button to start the test.
5. The unit pauses and then displays **TEST RUNNING**.
6. Press the button ↑ (Menu up) to end the test (e.g. turn off the relay). Test stops automatically after 10 minutes without a command or mode change, and will resume normal operation.

The checkout tests can all be performed at the time of installation or any time during the operation of the system as a test that the system is operable.

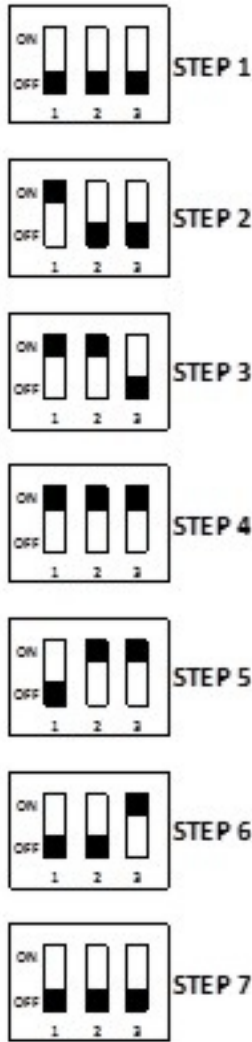
NOTE: Be sure to allow for enough time for compressor startup and shutdown between checkout tests so that you do not short-cycle the compressors and damage them from extreme short-cycling.

Test of Outdoor Air Enthalpy Sensor

Outdoor air enthalpy sensors with a date code after 1301 can simulate an outdoor air temperature/humidity condition that forces the W7220A economizer controller into free cooling mode. If the sensor is from prior to date code 1301, it can be temporarily replaced with a newer sensor (Note: There will be a sideways 2 following the part number on the label as shown in the image below). To force the controller into economizing mode:

1. Apply power to the unit.
2. Check the STATUS screen on the W7220A for actual outdoor air (OA) temperature and OA humidity readings.
3. With power applied to the unit and the C7400S sensor connected, change the sensor's 3-position DIP switch in the order shown below without delay between steps (from OFF, OFF, OFF to the ON, ON, ON position and immediately back to OFF, OFF, OFF position). A stickpin or some other small tool is necessary to move the DIP switches.

4. The output of the C7400S to the W7220A will be 40°F and 40% RH which will allow the economizer to go into free cooling mode (economizing available).
5. By energizing the "G" terminal and "Y1" terminal on the unit thermostat strip a call for cooling is established and the economizer response can be observed.
6. After 15 minutes the C7400S sensor will change back to the actual OA temperature and humidity.



ALARM MENU

Parameter	Parameter Default Value	Parameter Range and Increment	Notes
MA T SENS ERR	n/a	n/a	Alarms display only when they are active. The menu title "ALARMS ()" includes the number of active alarms in parenthesis ().
CO ₂ SENS ERR	n/a	n/a	
OA T SENS ERR	n/a	n/a	
DA ENTHL ERR	n/a	n/a	
SYS ALARM	n/a	n/a	When AUX1 O is set to SYS and there is any alarm (e.g., failed sensors, etc.), the AUX1 O terminal has 24 Vac out.
ACT UNDER V	n/a	n/a	Voltage received by Actuator is above expected range
ACT OVER V	n/a	n/a	Voltage received by Actuator is below expected range
ACT STALLED	n/a	n/a	Actuator stopped before achieving commanded position

Alarms

The Economizer module provides alarm messages that display on the 2-line LCD.

NOTE: Upon power up, the module waits 60 minutes before checking for alarms. This allows time for all the configured devices (e.g. sensors, actuator) to become operational. The exception is the MA sensor which will alarm immediately.

If one or more alarms are present and there has been no keypad activity for at least 5 minutes, the Alarms menu displays and cycles through the active alarms. You can also navigate to the Alarms menu at any time.

Clearing Alarms

Once the alarm has been identified and the cause has been removed (e.g. replaced faulty sensor), the alarm can be cleared from the display. To clear an alarm, perform the following:

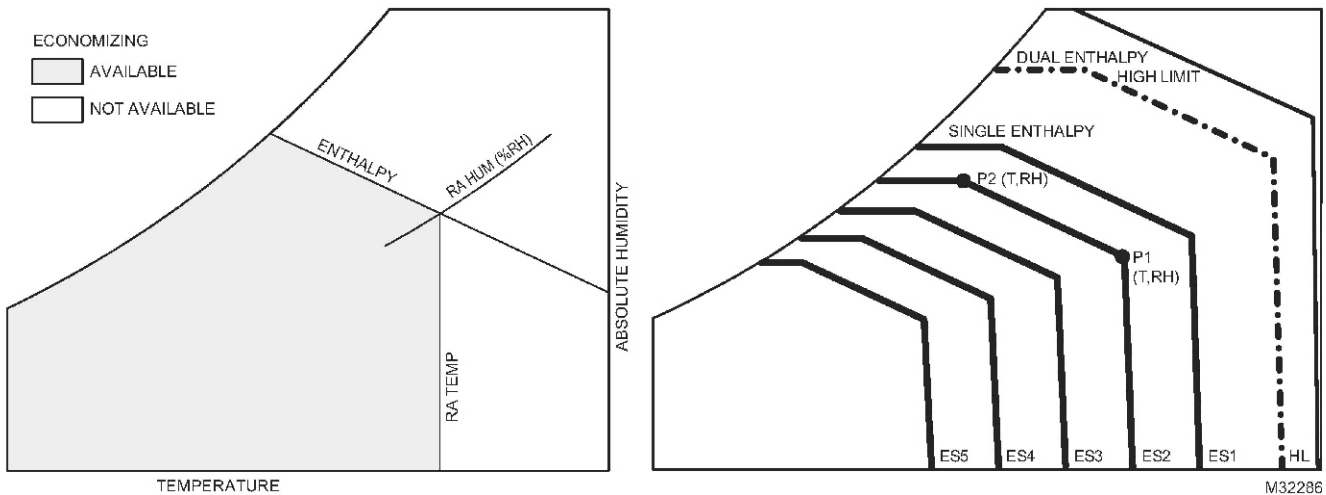
1. Navigate to the desired alarm.
2. Press the ← button.
3. **ERASE?** displays.
4. Press the ← button.
5. **ALARM ERASED** displays.
6. Press the button ↑ (MenuUp/Exit) to complete the action and return to the previous menu.

NOTE: If an alarm still exists after you clear it, it redisplay within 5 seconds.

TYPICAL ADJUSTMENTS

1. Economizer ENTH CURVE Setpoint
 - a. Only the coolest, driest outside air is used for economizer operation when parameter "ES5" is selected on the SETPOINT MENU. Select parameter "ES1" on the SETPOINT MENU for the greatest energy savings.
 - b. Adjustments are ES1, ES2, ES3, ES4, ES5.
 - c. "ES3" is the default setting.
 - d. Economizer ENTH CURVE Setpoint can be adjusted at any time and may need adjustment for jobsite conditions.
 - e. Single enthalpy strategy: If outdoor air enthalpy is lower than the ENTH CURVE setpoint, then free cooling is available.
 - f. Dual enthalpy strategy: ENTH CURVE Setpoint is not used. If outdoor air enthalpy is lower than return air enthalpy, then free cooling is available. There is also a high limit boundary for dual enthalpy. The high limit boundary is "ES1" when there are no stages of mechanical cooling energized and "HL" when a compressor stage is energized.

JADE™ ECONOMIZER MODULE



Single Enthalpy and Dual Enthalpy High Limit Curves							
Enthalpy Curve	Temp. Dry-Bulb (°F)	Temp. Dewpoint (°F)	Enthalpy (btu/lb/da)	Point P1		Point P2	
				Temp. °F	Humidity %RH	Temp. °F	Humidity %RH
ES1	80.0	60.0	28.0	80.0	36.8	66.3	80.1
ES2	75.0	57.0	26.0	75.0	39.6	63.3	80.0
ES3	70.0	54.0	24.0	70.0	42.3	59.7	81.4
ES4	65.0	51.0	22.0	65.0	44.8	55.7	84.2
ES5	60.0	48.0	20.0	60.0	46.9	51.3	88.5
HL	86.0	66.0	32.4	86.0	38.9	72.4	80.3

2. **EXH1 SET** - Adjustments for (optional) power exhaust.
 - a. The outside air damper position at which the power exhaust fan(s) will engage.
 - b. With 2-speed indoor fan units EXH1 L (low speed fan) and EXH1 H (high speed fan) settings are required.
 - c. Default for EXH1 L is 65% and EXH1 H is 50%.
 - d. After the outside air damper output command DAMPER OUT (not ACT POS.) reaches the power exhaust setpoint, the power exhaust output EXH1 is energized after a 45 second delay.
 - e. Range of adjustment is from 0-100% outside air.
3. **EXH2 SET** - Adjustments for (optional) 2 speed power exhaust.
 - a. The outside air damper position at which the 2nd speed of the power exhaust fan(s) will engage.
 - b. With 2-speed indoor fan units EXH2 L (low speed fan) and EXH2 H (high speed fan) settings are required.
 - c. Default for EXH2 L is 80% and EXH2 H is 75%.
 - d. After the outside air damper output command DAMPER OUT (not ACT POS.) reaches the power exhaust setpoint, the power exhaust output EXH2 is energized after a 45 second delay to allow the damper to reach the appropriate position.
 - e. Range of adjustment is from 0-100% outside air.

4. **MIN POS** - Outside Air Damper minimum position
 - a. Displays ONLY if a CO₂ sensor is NOT connected. With 2-speed fan units MIN POS L (low speed fan) and MIN POS H (high speed fan) settings are required. Default for MIN POS L is 3.2V and MIN POS H is 2.8V.
 - b. Adjust MIN POS to allow the minimum amount of outdoor air, as required by local codes, to enter the building.
 - c. Range of adjustment is from 0-100% (2-10V); in most applications MIN POS is adjusted to allow 10% to 25% outside air to enter the system.
 - d. MIN POS can be adjusted at any time.
 - e. Whenever the "G" (supply fan) signal is present, the damper will open to this minimum position unless the mixed air sensor falls below the MA LO SET (Freeze Protect Mode Setpoint).
5. **VENTMAX** - Demand Control Ventilation (DCV) Maximum Setpoint
 - a. Displays only if a CO₂ sensor is connected.
 - b. VENTMAX allows the installer to limit the amount of outdoor airflow into the building when DCV overrides the mixed air temperature sensor setpoint. It is normally equal to the **minimum amount of outdoor air under maximum occupancy**, as required by local codes, to enter the building.
 - c. VENTMAX can be adjusted at any time.
6. **VENTMIN** - Demand Control Ventilation (DCV) Setpoint
 - a. Displays only if a CO₂ sensor is connected.
 - b. Is the ventilation requirement for less than maximum occupancy of the space.
 - c. Compatible CO₂ sensors will have a 2-10Vdc output for a 0-2000 ppm CO₂ input.
 - d. DCV modulates the outdoor damper between the VENTMIN and VENTMAX settings to provide ventilation based on occupancy. The carbon dioxide (CO₂) sensor is used to indirectly monitor occupancy level.
 - e. No cooling signal (e.g. Y1, Y2) is required for DCV to override the outdoor air damper when ventilation requires outdoor air.
 - f. The controller must receive a "G" (supply fan) signal to open the damper.
 - g. Range of adjustment is from 2 Volts to 10 Volts.
 - h. VENTMIN can be adjusted at any time.
 - i. The controller compares the CO₂ sensor input to VENT MIN to determine the damper minimum position.
 - i. If the actual CO₂ level is below the setpoint, then the damper minimum position is determined by the damper minimum position (VENTMIN) setting.
 - ii. If the actual CO₂ level rises above the setpoint, then the damper minimum position is overridden proportionally more open up to the VENTMAX setting.
 - iii. If the mixed air temperature drops below 45°F (MA LO SET - Freeze Protect Mode Setpoint), the DCV input will be overridden and the damper may not open.
- j. Ensure proper polarity of the sensor wires when connecting to the economizer controller. Incorrect polarity negates the sensor signal.

NORMAL OPERATION

1. Fan Only (G)

- a. Damper will go to minimum position (in 90 seconds or less) whenever the "G" (supply fan) signal is present.
- b. When "G" signal is removed, the outside air damper closes against blade seals for tight shutoff of outside air.
- c. If the mixed air temperature drops below 45°F (MA LO SET Setpoint), then the control will override the minimum position setting and will modulate the outside air damper closed.

2. Call for First Stage of Cooling (Y1)

- a. Economizer Unavailable (warm outdoor air): Closes the Y1-O relay (Y1-O) which energizes 1st stage compressor.
- b. Economizer Available (free cooling): The controller tries to maintain a mixed air temperature of 53°F ± 5 (MAT SET Setpoint) by modulating the outside air damper position.

3. Call for Second Stage of Cooling (Y2)

- a. Economizer Unavailable (warm outdoor air): Closes the Y2-O relay (Y2-O) which energizes 2nd stage compressor.
- b. Economizer Available (free cooling): Closes the Y1-O relay (Y1-O) which energizes 1st stage compressor. The controller tries to maintain a mixed air temperature of 53°F ± 5 (MAT SET Setpoint) by modulating the outside air damper position. After a time period of 2 hours of simultaneous economizer operation and first stage compressor operation, the economizer closes the Y2-O relay (Y2-O) which energizes 2nd stage compressor.

4. Call for Heat

- a. Standard Air Conditioner with electric or gas heat. (W1 & W2)
 - i. The Thermostat controls the stages of heating directly.
 - ii. If the control detects that the supply fan is on (through its "G" input), then the control will open the damper to minimum position.
 - iii. If the mixed air temperature drops below 45°F (MA LO SET Setpoint), then the control will override the minimum position setting and will modulate the outdoor damper closed.
- b. Heat Pump Operation (B)
 - i. The "B" signal from the Thermostat allows operation of the compressors to provide heating without delay.
 - ii. If the control detects that the supply fan is on (through its "G" input), then the control can open the damper to minimum position.
 - iii. If the mixed air temperature drops below 45°F (MA LO SET Setpoint), then the control will override the minimum position setting and will modulate the outdoor damper closed.

NOTES

1. This economizer requires a two-stage thermostat.
2. When diagnosing the system, the best results are obtained by first putting the fan setting on the Thermostat to the "Continuous Fan" mode.
3. Operation of the optional power exhaust only depends upon the supply fan running and the damper position (it is possible to set the minimum position high enough to engage the power exhaust in the heating mode).
4. Upon loss of power to the unit or economizer, the outside air damper will spring close shut in about 5 seconds.
5. The mist eliminator (Permanent Outdoor Air Filter) is of aluminum mesh construction and should be cleaned by flushing regularly with warm soapy water. The replacement mist eliminator size is listed on the first page of these instructions.
6. Compressor Time Delays, Compressor Interstage Delays are not provided by the economizer controller.

Table of Inputs and Output Response with and without a CO ₂ Sensor (DCV)								
Inputs to Controller						Outputs from Controller		
DCV	Free Cooling Available?	Y1-I	Y2-I	AUX2-I	FAN	Y1-O	Y2-O	OA Damper position
None	NO	OFF	OFF	OFF	OFF	OFF	OFF	CLOSED
		OFF	OFF	OFF	ON	OFF	OFF	MIN POS
		ON	OFF	OFF	ON	ON	OFF	MIN POS
		ON	ON	OFF	ON	ON	ON	MIN POS
		ON	OFF	ON ^d	ON	ON	OFF	MIN POS
	ON	ON	ON ^d	ON	ON	ON	MIN POS	
	YES	OFF	OFF	OFF	ON	OFF	OFF	MIN POS
		ON	OFF	OFF	ON	OFF	OFF	MIN POS to 100%
		ON	ON	OFF	ON	ON	OFF ^b	MIN POS to 100%
		ON	OFF	ON ^d	ON	ON	OFF	MIN POS
ON		ON	ON ^d	ON	ON	ON	MIN POS	
Below Setpoint	NO	OFF	OFF	OFF	ON	OFF	OFF	VENTMIN
		ON	OFF	OFF	ON	ON	OFF	VENTMIN
		ON	ON	OFF	ON	ON	ON	VENTMIN
		ON	OFF	ON ^d	ON	ON	OFF	VENTMIN
		ON	ON	ON ^d	ON	ON	ON	VENTMIN
	YES	OFF	OFF	OFF	ON	OFF	OFF	VENTMIN
		ON	OFF	OFF	ON	OFF	OFF	VENTMIN to 100%
		ON	ON	OFF	ON	ON	OFF ^b	VENTMIN to 100%
		ON	OFF	ON ^d	ON	ON	OFF	VENTMIN
		ON	ON	ON ^d	ON	ON	ON	VENTMIN
Above Setpoint	NO	OFF	OFF	OFF	ON ^c	OFF	OFF	VENTMIN to VENTMAX
		ON	OFF	OFF	ON	ON	OFF	VENTMIN to VENTMAX
		ON	ON	OFF	ON	ON	ON	VENTMIN to VENTMAX
		ON	OFF	ON ^d	ON	ON	OFF	VENTMIN to VENTMAX
		ON	ON	ON ^d	ON	ON	ON	VENTMIN to VENTMAX
	YES	OFF	OFF	OFF	ON ^c	OFF	OFF	VENTMIN to VENTMAX
		ON	OFF	OFF	ON	OFF	OFF	VENTMIN to 100%
		ON	ON	OFF	ON	ON	OFF ^b	VENTMIN to 100%
		ON	OFF	ON ^d	ON	ON	OFF	VENTMIN TO VENTMAX
		ON	ON	ON ^d	ON	ON	ON	VENTMIN TO VENTMAX

^b With STG3 DLY in ADVANCED SETUP MENU at 2.0 hours, the 2nd stage of mechanical cooling Y2-O can be energized after a 2 hour delay if the call for Y1-I and Y2-I have not been satisfied.

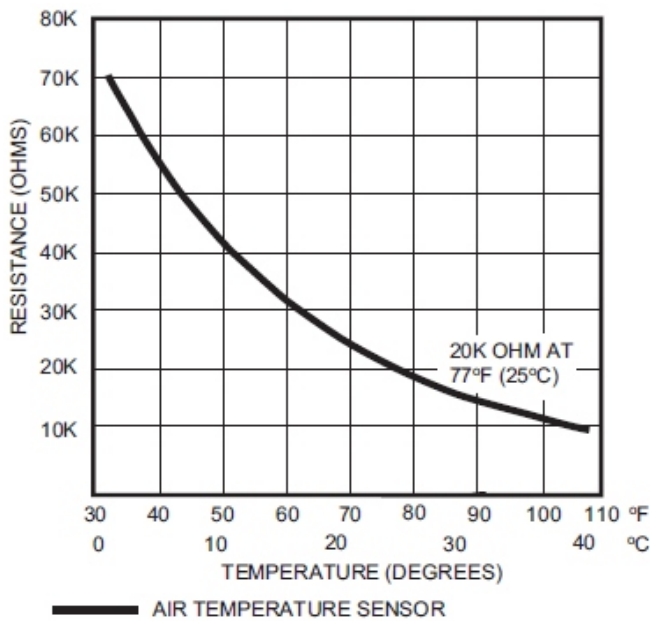
^c The CO₂ sensor has a relay output that is active when the CO₂ level is above 1200ppm that can be used to energize the indoor fan through the "G" thermostat input of the unit even if there is not a call for fan, cooling or heating by the room thermostat. Additional field wiring is required to enable this option.

^d AUX2-I is used only on heat pump models to indicate unit is in heat pump (heating) mode.

Table of Inputs and Output Response with and without a CO ₂ Sensor (DCV) for Unoccupied Mode								
DCV	Inputs to Controller					Outputs from Controller		
	Free Cooling Available?	Y1-I	Y2-I	AUX2-I	FAN	Y1-O	Y2-O	OA Damper position (Unoccupied) ^e
None	NO	OFF	OFF	OFF	OFF	OFF	OFF	CLOSED
		OFF	OFF	OFF	ON	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	ON	OFF	CLOSED
		ON	ON	OFF	ON	ON	ON	CLOSED
		ON	OFF	ON ^d	ON	ON	OFF	CLOSED
	ON	ON	ON ^d	ON	ON	ON	CLOSED	
	YES	OFF	OFF	OFF	ON	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	OFF	OFF	CLOSED to 100%
		ON	ON	OFF	ON	ON	OFF ^b	CLOSED to 100%
		ON	OFF	ON ^d	ON	ON	OFF	CLOSED
ON		ON	ON ^d	ON	ON	ON	CLOSED	
Below Setpoint	NO	OFF	OFF	OFF	ON	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	ON	OFF	CLOSED
		ON	ON	OFF	ON	ON	ON	CLOSED
		ON	OFF	ON ^d	ON	ON	OFF	CLOSED
		ON	ON	ON ^d	ON	ON	ON	CLOSED
	YES	OFF	OFF	OFF	ON	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	OFF	OFF	CLOSED to 100%
		ON	ON	OFF	ON	ON	OFF ^b	CLOSED to 100%
		ON	OFF	ON ^d	ON	ON	OFF	CLOSED
		ON	ON	ON ^d	ON	ON	ON	CLOSED
Above Setpoint	NO	OFF	OFF	OFF	ON ^c	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	ON	OFF	CLOSED
		ON	ON	OFF	ON	ON	ON	CLOSED
		ON	OFF	ON ^d	ON	ON	OFF	CLOSED
		ON	ON	ON ^d	ON	ON	ON	CLOSED
	YES	OFF	OFF	OFF	ON ^c	OFF	OFF	CLOSED
		ON	OFF	OFF	ON	OFF	OFF	CLOSED to 100%
		ON	ON	OFF	ON	ON	OFF ^b	CLOSED to 100%
		ON	OFF	ON ^d	ON	ON	OFF	CLOSED
		ON	ON	ON ^d	ON	ON	ON	CLOSED

^e Unoccupied Mode is only available by field wiring a normally open (NO) relay in the "G" signal wiring between the unit and economizer. A thermostat with an occupied output is required which energizes the relay when the space is occupied. The relay interrupts the 24 volt "G" signal from the unit indoor fan when the space is unoccupied.

Mixed Air / Discharge Air Temperature vs.



M11620

California Title 24 Compliance

To fully comply with the California 2013 **BUILDING ENERGY EFFICIENCY STANDARDS** for Residential and Nonresidential Buildings, Title 24, the economizer must have the following:

SECTION 120.2 – REQUIRED CONTROLS FOR SPACE-CONDITIONING SYSTEMS

Subsection (i) 7. - Faults shall be reported to a fault management application accessible by day-to-day operating or service personnel, or annunciated locally on zone thermostats;

To meet this requirement the economizer has an alarm output terminal ("L" terminal) with a 24 VAC output that is activated if a problem with the economizer operation is detected. This output must be connected either to the "L" terminal on the zone thermostat or some other device compatible with the 24 VAC output from the economizer.

In addition, the standard W7220 (JADE™) controller must have the default output from the AUX1 OUT terminal changed from EXH2 (second damper position relay closure for second exhaust fan) to SYS (use output as an alarm signal) using the keypad of the economizer controller. Referring to the "Using the Keypad with Settings and Parameters" section of this document, go to the SYSTEM SETUP MENU to make this adjustment. This will activate the alarm output terminal ("L" terminal).

SYSTEM SETUP MENU

Parameter	Parameter Default Value	Parameter Range and Increment	Notes
AUX1 OUT	EXH2	NONE ERV EXH2 SYS	<ul style="list-style-type: none">• NONE = not configured (output is not used)• ERV= Energy Recovery Ventilator• EXH2 = second damper position relay closure for second exhaust fan.• SYS = use output as an alarm signal

Subsection (i) 6. - The unit controller shall manually initiate each operating mode so that the operation of compressors, economizers, fans, and heating system can be independently tested and verified.

Because the economizer connects to the package unit with pigtailed (stripped wires with wire nuts) rather than a modular connector, it is up to the economizer installer to verify that the economizer is connected to the unit and thermostat per the economizer wiring diagram. The installer also must perform a complete checkout of the economizer operation after installation including operation of the alarm output.

HARNES ENDS AT PL5

COMPONENT CODE

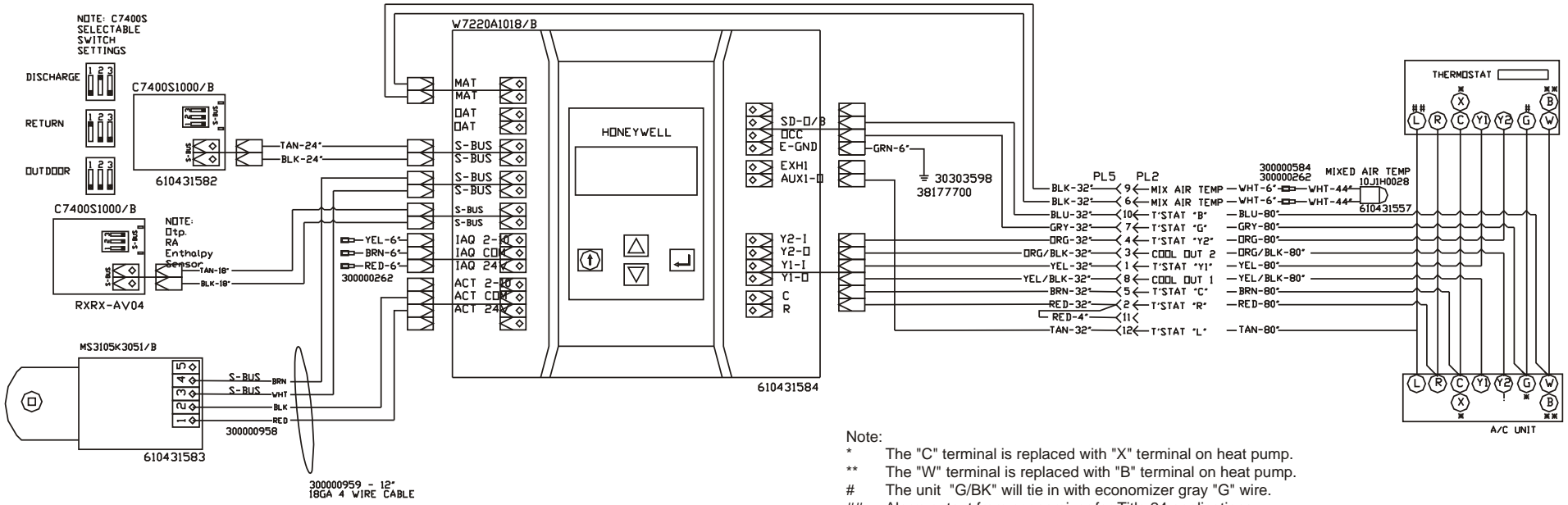
10J1H Mixed Air Sensor
 C7400S Fresh Air Sensor
 MS3105K Damper Actuator 24v
 PL2 Female A/C Unit Cap
 PL5 Male Economizer Plug
 W7220A Logic Module

WIRE COLOR CODE

BLK Black BLU Blue
 BRN Brown GRN Green
 GRY Gray ORG Orange
 RED Red TAN Tan
 VIO Violet WHT White
 YEL Yellow

Revision	Change	Date
A	Changed wiring drawing	08-03-16

CONNECTOR & CONTACT CONFIGURATION
 PL2 (30303905) PLUG - (30303912) PIN
 PL5 (300000297) CAP - (30303913) SOCKET



Notes:
 1. Unit wiring shown as reference only. Check unit wiring for actual unit wiring.

Low Leak Modulating Gear Economizer
RQKA / RSKA / RRKA 018-042
RQMA / RSMA / RRMA 018-042



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Date: August 3, 2016
Supersedes: 06-10-16
Drawn by: MGL
Unit #: 60-366-21C
Diagram#: 6036621W
Approved by: