

## Pressure at Suction Service Port (psig

•	at Suc	LIUII 3	CI VI
	REQUIRED OUNCES R-410A CHARGE PER FOOT OF TUBIN		
	TUBE SIZE	LIQUID	VAPOR
	O.D. IN.	LINE	LINE
	1/2	1.06	
	5/8	1.65	
	1-1/8		.22
	1-3/8		.34

REFRIGERANT REQUIRED: 239 OZ. WITH 0 FT. OF SUCTION AND LIQUID LINE

**CAUTION:** BEFORE FINAL REFRIGERANT CHECK, INDOOR AIR TEMPERATURE SHOULD BE AT COMFORT CONDITIONS FOR MOST ACCURATE RESULTS.

## INSTRUCTIONS

- 1. CONNECT PRESSURE GUAGES TO SUCTION AND LIQUID PORTS ON UNIT.
  - 2. MEASURE AIR TEMPERATURE TO OUTDOOR COIL.
- 3. PLACE AN "X" ON THE APPROPRIATE CHART WHERE THE SUCTION AND LIQUID PRESSURES CROSS.
  4. IF "X" IS BELOW AMBIENT TEMPERATURE LINE, ADD CHARGE AND REPEAT STEP 3.
- 5. IF "X" IS ABOVE AMBIENT TEMPERATURE LINE, RECOVER EXCESS CHARGE AND REPEAT STEP 3.
- 6. IF CONDENSER FANS ARE NOT RUNNING. THE HEAD PRESSURE CONTROL MAY REQUIRE JUMPERING.