

TABLE 5
BASIC SYSTEM CHARGE*

RAWL-120	RAWL-125
339 oz. [9610 g]	300 oz. [8505 g]
RAWL-150	RAWL-180
378 oz. [10716 g]	506 oz. [14345 g]
RAWL-240	
655 oz. [18569 g]	

*System with 0 Feet of Tubing

**TABLE 6
REQUIRED OUNCES OF REFRIGERANT CHARGE PER FOOT OF TUBING**

Tube Size O.D., in.	Liquid oz/ft	Vapor oz/ft
1/2	1.06	0.04
5/8	1.65	0.07
3/4	2.46	0.10
7/8	3.28	0.13
1 1/8		0.22
1 3/8		0.34
1 5/8		0.48
2 1/8		0.84

Quantities based on 110°F liquid and 45°F vapor.

FINAL LEAK TESTING

After the unit has been properly evacuated and charged, a halogen leak detector should be used to detect leaks in the system. All piping within the condensing unit, evaporator, and interconnecting tubing should be checked for leaks. If a leak is detected, the refrigerant should be recovered before repairing the leak. The Clean Air Act prohibits releasing refrigerant into the atmosphere.

**TABLE 7
CHARGING HINTS**

SYMPTOM	POSSIBLE CAUSE	REMEDY
High head pressure condensing unit	<ul style="list-style-type: none"> a. Air flow to or from condenser restricted or dirty condenser b. Faulty condenser fan or motor. c. Overcharge of refrigerant d. Air in system. 	<ul style="list-style-type: none"> a. Remove obstruction, relocate, if necessary clean condenser. b. Replace. c. Reduce charge. d. Evacuate and recharge.
Low head pressure	<ul style="list-style-type: none"> a. Short of refrigerant. b. Low evaporator air flow. 	<ul style="list-style-type: none"> a. Check for leak, add charge. b. Increase blower speed, check filters.
Low vapor & hot compressor	<ul style="list-style-type: none"> a. Short of refrigerant. 	<ul style="list-style-type: none"> a. Check for leak—add refrigerant.
Excessive sweating	<ul style="list-style-type: none"> a. Low indoor airflow b. Excess refrigerant 	<ul style="list-style-type: none"> a. Increase speed of air handler blower or reduce restriction—replace air filter. b. Slowly reduce charge.