

NOTES:

- 1. ENERGY EFFICIENCY LABEL IMAGE SUPPLIED BY SASO.
- 2. COLOR OF MAIN LABEL ARE TO BE AS CLOSE TO ORIGINAL SUPPLIED COLORS AS POSSIBLE.
- 3. MAIN LABEL SIZE: 170 mm X 100 mm (6.692" X 3.937").
- 4. LOWER LABEL SIZE: .375" X 3.937" WITH A STANDARD FACE SLIT. THE 2D DATA MATRIX REPRESENTED BY A .25 X .25 DOTTED BOX AND THE MANUFACTURES PART NUMBER ARE TO BE PRINTED ON THIS SECTION. SEE ADS-104669-01 FOR DATA MATRIX SPECS.
- 5. LOWER LABEL COLOR: WHITE BACKGROUND WITH BLACK PRINTING.
- 6. MATERIAL: ADS-4574-02 OR 4 MIL FLEXIBLE VINYL WITH PERMANENT ADHESIVE FOR INDOOR AND OUTDOOR USE.
- 7. OUTER LINE REPRESENTS THE CUT LINE OR EDGE OF LABEL.
- 8. VENDOR: CALVERT MC BRIDE OR EQUIVALENT.

CHECKED	CREATED BY D								REV BY:	EC NO:	
	-	IVISION.	NEV NOTE.						NEV DT.	Lo No.	
	AIR CONDITIONI	NG								DATE:	
	SEE LAST SH FOR TOLERA		ENGINEER CHANGES	ING SPECIFICATION AN	ND Á RESAMPLING O QUALITY, PERFORM	F PARTS. THE SUPPLIER IS RESP IANCE, RELIABILITY, PACKAGING	JT PRIOR APPROVAL FROM RHEEM PONSIBLE FOR NOTIFYING RHEEM F DELIVERY OR WORKMANSHIP. "AN	& D AND PL	JRCHASING DEPARTME	NTS IN WRITI	ING OF ANY
	HTPG	DRN BY:	VYM	ORIG. EC DATE:	09-30-20	ORIG. EC NO.: Y-0699S195	NOTE: ALL BRAKES ARE 90 ° UNLESS OTHERWISE SPECIFIED	MATERIAL	SEE NOTE	S	
Kheem _R	ENERGY GUIDE LABEL - SASO						PART NO. 92-1082	19-13	REV DO SHEET 1		

TOLERANCES PER DIVISION (ALL DIMENSIONS ARE IN INCHES) AIR CONDITIONING

DESCRIPTION	STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED								
FRACTIONAL	± 1/32								
ANGULAR	+1° -3°								
"HOLD" DIMENSIONS	± 1/64								
DECIMAL	± .030								
	PHYSICAL DIMENSIONS: +1/8 -1/16								
PACKAGING COMPONENTS	PRINTING SIZE: ± 1/8								
	PRINTING LOCATION: ± 1/4								
SCREW "GRAB" HOLES (GENERALLY DECIMAL)	+ .003005								
SCREW "CLEARANCE" HOLES (GENERALLY FRACTIONAL)	± .030								
OTHER GENERAL HOLES	± .030								
TUBING HOLES									
LINEAR	± .250								
ANGULAR	± 5°								
REFERENCE DIMENSIONS	REF. OR ()								
TUBING DIMENSIONS	±.060								
SHARP EDGES/BURRS (WHEN CALLED OUT)	TEST USING SHARP EDGE TEST EQUIPMENT THAT CONFORMS TO UL 1439								

HTPG

DESCRIPTION	STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED						
SHEETMETAL:	HOLE DIA. ± .005						
	FORMED DIM. ±.06						
	CUT SIZE ±.03						
	ANGLES ±3°						
TUBING:	CUT LENGTH ±.06						
	FORMED DIM. ±.12						
	ANGLES ±5°						

RAYPAK

DESCRIPTION	STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED					
FRACTIONS:	± 1/32					
ANGLES:	<u>+</u> 1°					
X. =	± 0.12					
X.X =	± 0.06					
X.XX =	± 0.03					
X.XXX =	± 0.010					
CONCENTRICITIES:	.020 DIA.					
SQUARENESS:	.015 IN./IN.					
BREAK EDGES:	.015 MAX.					

WATER HEATER

DESCRIPTION	STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED
FRACTIONS:	± 1/32
ANGLES:	<u>+</u> 2°
X.XXX =	<u>+</u> .031

CHECKED	CREATED BY D	IVISION:	REV NOTE:	-						REV BY	EC NO:	
	AIR										DATE:	
APPROVED	CONDITIONING										D, 112.	
			NO REVISIO	ON TO DESIGN, MATER	IAL, TOOLING, OR PF	ROCESS	IS ACCEPTABLE WITHOU	T PRIOR APPROVAL FROM RHEEM	THROUGH	AN AUTHORIZED CHAN	GE NOTICE, A	REVISED
VENDOR		E LAST SHEET R TOLERANCES CHANGES AFFECTING PRODUCT QUALITY, PERFORMANCE, RELIABILITY, PACKAGING, DELIVERY OR WORKMANSHIP. "ANY DOCUMENTS REFERRED T CHANGES AFFECTING PRODUCT QUALITY, PERFORMANCE, RELIABILITY, PACKAGING, DELIVERY OR WORKMANSHIP. "ANY DOCUMENTS REFERRED T INCLUDED IN THE SPECIFICATIONS FOR THIS COMPONENT".										
	HTPG	DRN BY:	VYM	ORIG. EC DATE:	09-30-20	ORIG.	EC NO.: Y-0699S195	NOTE: ALL BRAKES ARE 90° UNLESS OTHERWISE SPECIFIED	MATERIAL	SEE NOTE	S	
(Dhaam)		PART DE	SCRIPTIO	N: ENTE						PART NO.		REV
	upak		ENERGY GUIDE LABEL - SASO VA1430AJ1NB030 - VL3T2812SPBCJA030						92-1082	19-13	00	